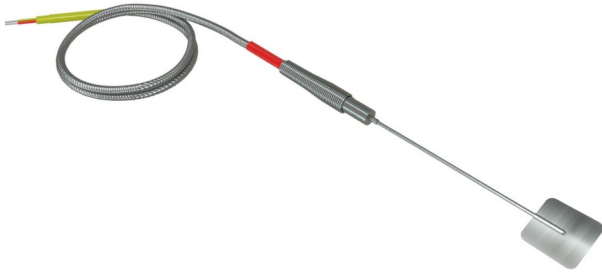
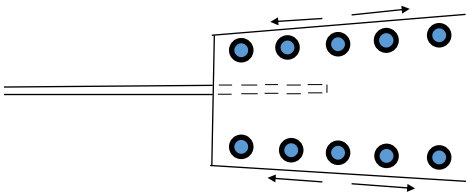


WPTC-ST WELD PAD THERMOCOUPLE INSTALLATION GUIDE:



1. Pad can be **clamped** onto pipe surface with a clamp.
2. Pad can be **brazed** onto surface along its outer edges.
3. Pad can be **spot welded** along edges, starting in the center and working out towards outer edges.

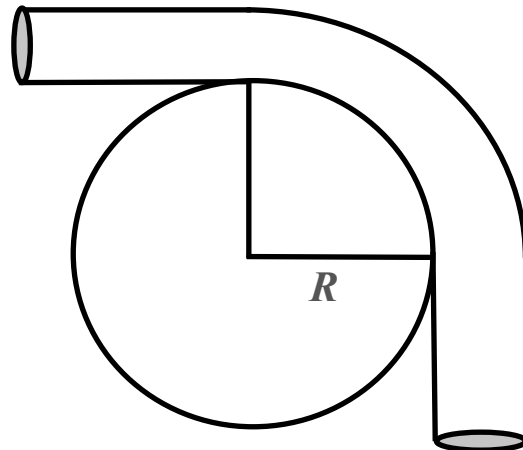
SPOT WELDING:



CORRECT BENDING OF FLEXIBLE STEM:



Minimum Bend Radius (R) = 3/16" (0.187")



INCORRECT BENDING OF FLEXIBLE STEM:

