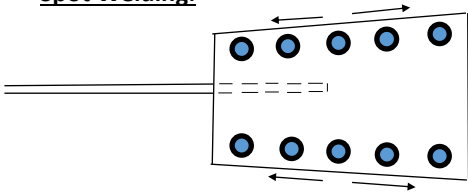


## WPTC-ST Weld Pad Installation Guide:

1. Pad can be clamped onto pipe surface with a clamp.
2. Pad can be brazed onto surface along its outer edges.
3. Pad can be spot welded along edges, starting in the center and working out towards outer edges, as shown below:

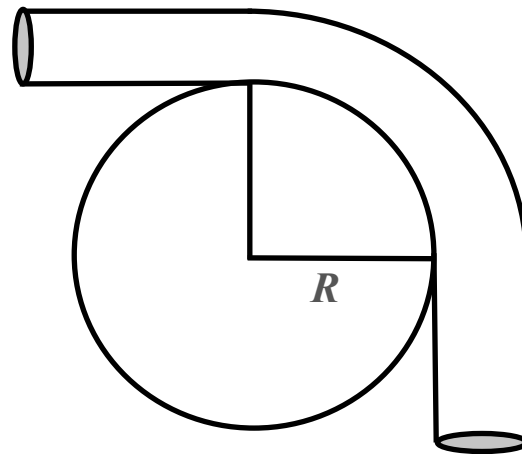
### Spot Welding:



### Correct Bending of Flexible Stem:



Minimum Bend Radius (  $R$  ) = 3/16" (0.187")



### Incorrect Bending of Flexible Stem:

